

**This Page Is Inserted by IFW Operations  
and is not a part of the Official Record**

## **BEST AVAILABLE IMAGES**

**Defective images within this document are accurate representations of the original documents submitted by the applicant.**

**Defects in the images may include (but are not limited to):**

- **BLACK BORDERS**
- **TEXT CUT OFF AT TOP, BOTTOM OR SIDES**
- **FADED TEXT**
- **ILLEGIBLE TEXT**
- **SKEWED/SLANTED IMAGES**
- **COLORED PHOTOS**
- **BLACK OR VERY BLACK AND WHITE DARK PHOTOS**
- **GRAY SCALE DOCUMENTS**

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning documents *will not* correct images,  
please do not report the images to the  
Image Problem Mailbox.**

EXHIBIT A

CONCEPTION FROM URIBE NOTEBOOK

Table 1. RCA Type II Catalyst Performance Measured as Voltage Loss at 0.6 A/cm<sup>2</sup>.  
Fuel composition: 100 ppm CO/H<sub>2</sub> + air bleed.

Cell ID	Page in notebook	Material	Source	Load mg/cm <sup>2</sup>	mV (4%air)	mV (6%air)
TF 385	145	Sn	Janssen	0.72	150	105
TF 361	131	Mo	Alfa Aesar	1.00	125	70
TF 365	129	Cu cat	Engelhard	1.30	43	36
TF 353	123	CuO (a)	Alfa Aesar	1.87	55	25
TF 362	121	W	Johnson Matthey	1.30	75	25
TF 359	128	Cu	Alfa Aesar	4.00	45	25
TF 389	149	TbOx(III,IV)	Alfa Aesar	0.72	30	22
TF 345	120	CuO	Johnson Matthey	1.47	30	20
TF 356	127	CuO (ac)	LANL prepared	0.79	35	10
TF 373	140	Fe <sub>2</sub> O <sub>3</sub>	Alfa Aesar	0.32	22	9
TF 372	141	CoOx(II,III)	Johnson Matthey	0.72	44	8
TF 357	126	CuO/ZnO	United Catalysts	1.82	35	5

EXHIBIT B  
TABLE OF EXPERIMENTS AND RESULTS  
(Reduction to Practice)

30 July 97

Working with Pt

Ink 7-27-97 (Book of inks)

Dry ink: 18.2% Pt (For 5 cm<sup>2</sup> cells)Backing surface: 9.6 cm<sup>2</sup>Amount sought for 0.3 mg Pt/cm (dry ink) = 15.8 mg  
Actual amount:Note: This ink appears to have  
too much Teflon.  
Not used any more

New ink for backings.

30 July 97

0.7017 g 20% Pt on Vulcan XC-72 (ETEK)

3.5 ml "Teflon 120" suspension (0.02 g solid/ml)

0.840 g glycerol

5.0 ml isopropanol

2.0 ml di-water

- Sonication for 10 min.

- Bar stirring for 12 hrs. (overnight)

10 Sept. 97

Use of non-precious metals catalysts  
on the backing:Idea: Improve CO-tolerance  
with air bleeding using  
non-precious metal based catalyst  
Ex: WC, metal oxides

Ink preparation: next page

/reviewed by Fernando Cazon/  
10/29/97

EXHIBIT C  
FUEL CELL ANODE INK COMPOSITIONS FROM URIBE NOTEBOOK

## WC ink preparation

18 Sept 97

0.4015 g WC 85%  
 0.0344 g C-black (Vulcan XC72) 7%  
 0.476 g glycerol  
 1.0 ml isopropanol  
 1.9 ml "Teflon 120" suspension (0.02 g solid/ml) 8%  
 - 10 min sonication  
 - bar stirred overnight  
 Dry ink: WC: 85% ; Teflon: 8% ; Cblack = 7%

Backing: standard ETEK carbon cloth

A: 9.6 cm<sup>2</sup>

Total dry ink (WC 18. Sept 97) = 27.3 mg

$$\text{mgWC/cm}^2 = 2.42$$

Ink used in cell TF 343

Result:

## Cu (II) oxide ink preparation

24 Sept 97

0.4000 g CuO (Puratronic, JMC) 85%  
 0.0342 g C-black (Vulcan XC72) 7%  
 0.4809 g glycerol  
 1.9 ml "Teflon 120" suspension (0.02 g solids/ml) 8%  
 1.0 ml isopropanol

- 10 min sonication

- bar stirred overnight

TF 345: Effect of CuO (in backing) on CO tolerance:

- Two layers of ink painted on a (3.15)<sup>2</sup> cm<sup>2</sup>
 ETEK (uncataly) backing: dry ink = 16.9 mg\*  
 (sintered @ 280°C for 15 min)
(1) CuO = 1.45 mg/cm<sup>2</sup> used in cell TF 345
 Result: This cell showed full tolerance to 100 ppm  
 CO with 4-5% Air bleeding.

WC backing layer  
sintered under Ar

9/25/97

Backings weights (after heating at 280°C for 15 min)  
Cloth size:  $3.15 \times 3.15 \text{ cm}^2 = 9.92 \text{ cm}^2$

0. 0.2322 g

1. 0.2309 g

2. 0.2339 g

Painting ink

0. 2 layers painted

1. 3 " "

2. 2 " "

Weights after painting & heating @ 280°C  
for 20 min under Ar

mg WC/cm<sup>2</sup>

0. 0.2503 0.0181 1.7 used in TF344

1. 0.2471 0.0162 1.4

2. 0.2497 0.0158 1.4

W backing layer

10/1/97

0.4000 g W (JM Alfa, Paratronic)

0.0344 g C black (Vulcan XC72)

0.546 g glycerol

1.9 ml "Teflon 120" suspension (0.02 g solids/ml)

- Sonication for 10 min

- Bar stirred overnight

= Various layers of the ink painted on a ETEK  
uncatalyzed cloth (air dry in between layers)

= sintered @ 280°C for 15 min

W = 1.3 mg W/cm<sup>2</sup>  
content

Used in FC: TF 362

A: 0.15 mg Pt/cm<sup>2</sup>C: 0.17 mg P/cm<sup>2</sup>



CuO Alfa ultrapure

14-Oct-97

Ink preparation

0.4003 g CuO (185% dry ink)  
 0.0341 g C-black (Vulcan KC-72) (7%)  
 0.509 g glycerol  
 1.90 ml "Teflon 120" suspension (0.02 g solids/ml) (8%)

10 min. sonication

Bar stirred overnight

Backing preparation

15 Oct 97

Uncat. ETEK blank = 0.2267 g (9.92 cm<sup>2</sup>)  
 " + (Cu/C/Teflon) = 0.2485 g (\*)

(\*) sintered @ 280°C for 15 min

CuO =  $\frac{2.2}{1.87}$  mg/cm<sup>2</sup>

Used in TF 353

CuO + ZnO (G66B) CatalystInk preparation:

0.4005 g CuO-ZnO (G66B, 200 mesh)  
 0.0350 g C-black (Vulcan XC-72)  
 0.4215 g glycerol  
 1.9 ml "Teflon 120", suspension (0.02 g solids/ml)

- Sonicated for 10 min
- Bar stirred overnight

G66B Composition %

CuO : 33  
 ZnO : 65  
 Al<sub>2</sub>O<sub>3</sub> : < 2

Dry ink composition

G66B : 84.6 %  
 C-black : 7.4 %  
 Teflon : 8.0 %

For TF 357 backing

blank (E-TEK) = 0.2231 g  
 + dry ink (280°C) = 0.2445 g  
 0.0214 g

G66B = 1.82 mg/cm<sup>2</sup>  
 CuO = 0.60 mg/cm<sup>2</sup>

Result: Full CO (100 ppm) tolerance  
with 6% Air bleeding

Backing preparation for FC : TF356

CuO (from acetate; ink 10/22/97 page 125)

E-TEK blank = 0.2253 g (standard)

(non catalized, heated @ 280 °C for 15 min)

+ dry ink = 0.2396 g

CuO (acetate) : 0.79 mg Cu/cm<sup>2</sup>

Result : Full Tolerance to 100 ppm CO + 6 % air

File : FC OCT 97 Run 395 & 378

3 NOV 97

Backing preparation for FC : TF 358

CuO (from acetate, ink 10/22/97 page 125)

E-TEK blank (standard) = 0.2284 g

(heated @ 280 °C for 15 min)

blank + dry ink = 0.2489 g (55% CuO)

dry ink = 20.5 mg

CuO (acetate) = 1.14 mg/cm<sup>2</sup>

Used in FC : TF 358

Result : Poor tolerance to 100 ppm CO

4 NOV 1997

Preparation of ink catalyst containing  
Cu (metal) for CO tolerance with  
air bleeding in H<sub>2</sub>/Fuel Cells.

	Dry ink
Cu <sup>*</sup> (Alfa) powder = 0.4002 g	85%
C. black (Vulcan XC-72) = 0.0344 g	7%
Glycerol = 0.3967 g	8%
"Teflon 120" suspension (0.02 g solids/ml) = 1.9 ml	↘
Isopropanol = 1.0 ml	

\* (Cu (Alfa) : -325 mesh)

- Sonicated for 10 min
- Bar stirred overnight

\* A foamy ink resulted.

Backing preparation for FC : TF 359

E-TEK (standard) blank = 0.2072 g  
 + Cu/C/Teflon ink = 0.2538 g  
 (after sintering @ 280°C for 15 min)

dry ink = 0.0466 g

4.0 mg Cu/cm<sup>2</sup>

5 Nov 97

Ink preparation with Cu-catalyst (Engelhard) \*

for backing

(This catalyst is used for purifying glove boxes)

0.4000 g Cu-cat. (powdered in a mortar)

0.0340 g C-black (Vulcan XC-72)

0.4094 g glycerol

1.00 ml isopropanol

1.9 ml "Teflon 12a" suspension (0.02 g solids/ml)

- Sonicated for 10 min
- Bar stirred overnight

Backing preparation

E-TEK std blank : 0.2339 g

+ dry cat. ink : 0.2542 g

---

0.0203 g

2 mg catalyst/cm<sup>2</sup>

\* Engelhard : Cu-0226 514x20  
(Cu catalyst)

Prod Code 053724 00100

Test on FC : TF 365

6 NOV 97

Backing with MoMo powder (Alfa products) - 100 meshInk preparation:

0.4000 g Mo

0.0342 g C-black (Vulcan XC-72)

~~0.4245 g glycerol~~

0.4348 g glycerol

1.9 ml "Teflon 120" suspension (0.02 g solids/ml)

1.0 ml isopropanol

- Sonicated for 10 min

- Bar stirred overnight

Backing preparation

Backing E-TEK std. = 0.2336 g

+ Mo ink (280°/15min) = 0.2452 g

Dry Mo ink 0.0116 g

Mo: 1.0 mg/cm<sup>2</sup>

Used in cell TF 361

Anode Backing with  $\text{Fe}_2\text{O}_3$  #1

12 Dec 97

For cell TF373

Dry ink

0.2004 g  $\text{Fe}_2\text{O}_3$  (Alfa)

85

0.0174 g C-black Vulcan XC72

7

0.2141 g glycerol

0.950 ml "Teflon 120" suspension (0.02 g solids/ml)

0.5 ml isopropanol

- 10 min sonication

- Bar stirred over the weekend

Backing:

blank = 0.2284 g

+ ink = 0.2321 g

3.7 mg

0.32 mg  $\text{Fe}_2\text{O}_3/\text{cm}^2$ 

Used in TF373

Cell TF 380

18 March 98

Anode Backing with  $\text{LaCoO}_3$  (from Fernando G)

Ink preparation:

Dry Ink %

0.2001 g	$\text{LaCoO}_3$	85
0.0170 g	Vulcan XC 72R	7
0.3202 g	glycerol	
950 $\mu\text{L}$	"Teflon 120" suspension (0.02 g solids/ $\mu\text{L}$ )	8
0.5 ml	isopropanol	

- Sonicated for 10 min

- Bar stirred overnight

Blank : 0.1978

+  $\text{La}_2\text{O}_3$  ink : 1.2120

Dry ink : 0.0142

1.22 mg  $\text{LaCoO}_3/\text{cm}^2$   
Used in TF 380

Cell TF 385

18 March 98

Anode Backing with Sn (Janssen)

Ink preparation

Dry ink

0.1003 g	Sn powder	70 %
0.0311 g	Vulcan XC 72R	22 %
0.3422 g	glycerol	8
575 $\mu\text{L}$	"Teflon 120" suspension (0.02 g solids/ $\mu\text{L}$ )	8 %
0.5 ml	isopropanol	

- Sonicated for 10 min

- Bar stirred overnight -

Blank : 0.1897 g

+ Sn ink : 0.1972 g

dry ink : 0.0075 g

0.53 mg Sn/ $\text{cm}^2$  : Used in cell TF 385



# Amide Backing with: Terbium (III, IV) Oxide

ink		% Dry ink
76	0.2000 g TbOX	85
70	0.0173 g C-black Vulcan XC72	7
10	0.222 g glycerol	
	950 $\mu$ L "Teflon 120" suspension (0.02 g solid/ml)	8
	0.5 ml isopropanol	

- 10 min sonication
- Can stirred overnight

TF389

blank : 0.2417 g  
 + dry ink : 0.2501 g

Dry ink : 0.0084 g

0.72 mg Tb (III, IV) Oxide

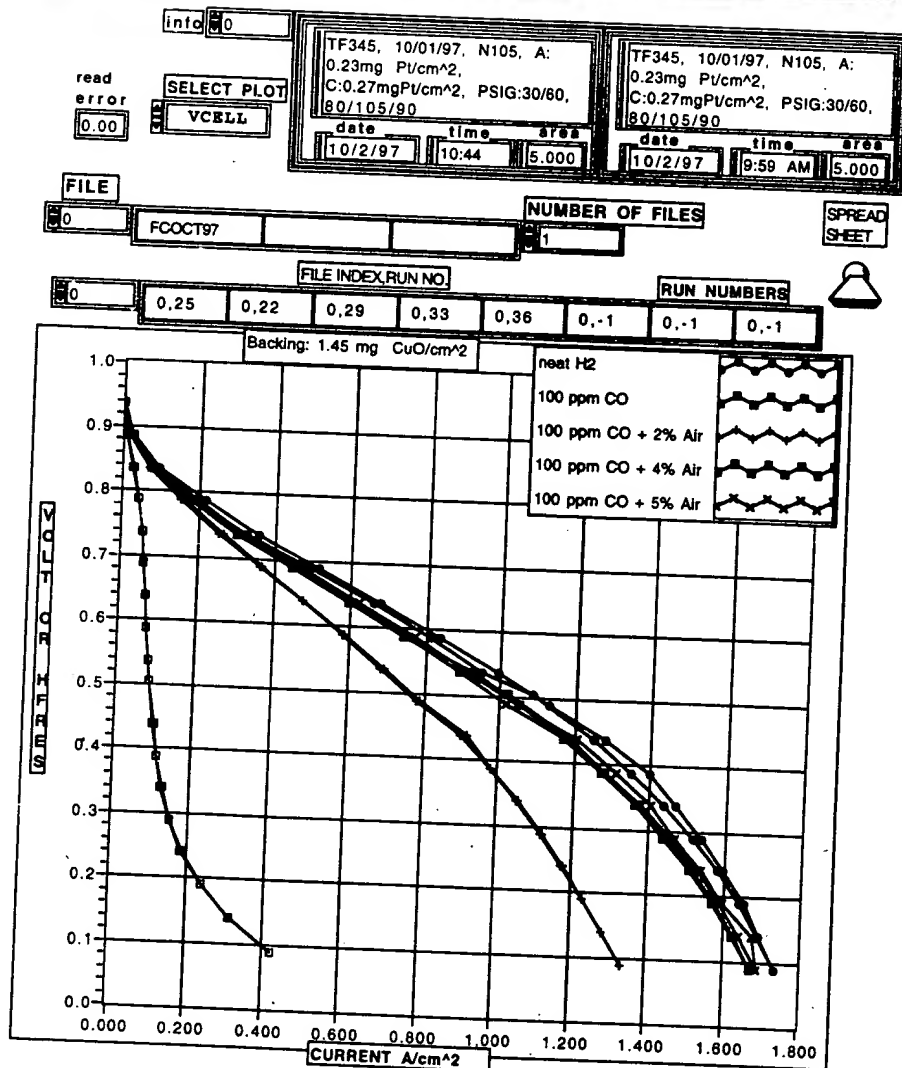
9 May 98

May 98

EXHIBIT D  
EXEMPLARY FORM OF TEST DATA FROM URIBE NOTEBOOK

we ink preparation

18 Sept



2) 85° 7°

2g solid / m

; C<sub>black</sub> = 7

30th

ng

24 Sept

D.  
JMC) 85  
7

: g solids / m

20 tolerance  
(3.15)<sup>2</sup> cm<sup>2</sup>  
= 16.9 mg\*cell TF 345  
erance to 100 ppm  
ng.

EXHIBIT E  
LABORATORY TEST STATION LOG BOOK PAGES

TF 3451 Station 3 N105/A: 0.23 mg Pt/cm<sup>2</sup>  
 10-1-97 C: 0.27 mg Pt/cm<sup>2</sup>  
 Backing: 1.45 <sub>mg</sub> CuO/cm<sup>2</sup>

date/time Cd V<sub>cell</sub> Fr PSIG T<sub>c</sub>/T<sub>h</sub> /T<sub>h</sub>  
 10-2 8:10 5.47 0.5 160/550 30/60 80/105/90  
 8:11 SRG: 10.79, HFR: 0.147 OCV: 0.97  
 9:05 100 ppm CO H<sub>2</sub>: 158, CO: 1.6 sccm  
 10:00 CO off.  
 10:50 100 ppm CO + 2% Air  
 11:40 CO & Air off  
~~12:16~~ 12:25 100 ppm CO + 4% Air  
 13:18 CO & Air off  
 2:10pm 100 ppm CO + 5% air  
 Shutting down test complete

TF 344 Station 3 N105/A: 0.21 mg Pt/cm<sup>2</sup>  
 10/2/97 C: 0.24 mg Pt/cm<sup>2</sup>  
 Backing: 1.9 mg CuO/cm<sup>2</sup>

10-3 8:37 6.41 0.5 160/550 30/60 80/105/90  
 SRG: 10.81 HFR: 0.127 OCV: 0.99

TF 345 St. 3  
 10/6 6:10 Cell re-assembled and new test started.

9:03 3.87 A 0.5 160/550 30/60 80/105/90  
 SRG: 10.77 HFR: 0.163 OCV: 0.99  
 10/7 8:16 4.57 0.5 160/550 30/60 80/105/90  
 8:18 SRG: 10.82 0.171 OCV: 0.99

TF 353<sup>1</sup>

Station 5

N105 / A: 0.17 mg Pt/cm<sup>2</sup>

10/22/97

C: 0.19 mg Pt/cm<sup>2</sup>Backing: Anode: ~~0.2488~~ 1.87 mg/cm<sup>2</sup>C<sub>u</sub>O<sub>2</sub>, Cathode: Std E-TEK

date/time	Ed	Vcell	Fr	PSIG	T <sub>c</sub> /T <sub>h</sub> T <sub>h</sub>
10/23 8:25	6.88	0.5	160/550	30/60	80/105/90
8:32	SRG: 13.06	HFR: 0.103		OCV: 0.97	
9:30	CO on (100 ppm)				
10:21	CO off.				
11:03	6.50	0.5			
11:37	CO on (100 ppm) Air on 2% H <sub>2</sub> : 144, CO: 16, Air: 13				
12:30	CO + air off				
1:37	100 ppm CO + air 4%				
2:33	CO off				
3:33	100 ppm CO + air 6% (9.6) (H <sub>2</sub> : 140, CO: 16, Air: 9.6)				
4:20	CO & Air off.				
10/24 8:01	6.69	0.5	160/550	30/60	80/105/90
8:02	SRG: 13.03	HFR: 0.107		OCV: 0.97	
8:50	100 ppm CO + 6% air				
9:43	CO off - Raise H <sub>2</sub> Humid Temp: 120C				
<del>10:45</del>	<del>100 ppm CO</del>				
11:40	CO off				
1:45	100 ppm CO + 6% air T <sub>H<sub>2</sub></sub> : 120C				
10/27 8:18	6.65	0.5	160/550	30/60	80/105/89
8:19	SRG: 13.02	HFR: 0.108		OCV: 0.97	
<del>9:45</del>	H <sub>2</sub> flow: 80 sccm				
10:30	100 ppm CO H <sub>2</sub> : 22, CO: 8.0				
11:20	CO off				
1:10	100 ppm CO + 2% air				
2:13	CO off				
3:05	100 ppm CO + 4% air				
4:00	CO off				
10/28 8:12	6.53	0.5	160/550	30/60	80/105/90
8:19	SRG: 12.98	HFR: 0.108		OCV: 0.98	
8:55	100 ppm CO + 6% air				
9:45	CO + air off				
Cont on Pg 115					

TF-356. Station 3 N105/A: 0.17 mg Pt/cm<sup>2</sup>  
 10/29/97 C: 0.18 mg Pt/cm<sup>2</sup>  
 Backing/A: 0.19 mg CuO/cm<sup>2</sup>, C: Std E-TEK

date/time	Cd	V <sub>cell</sub>	Fr 700	PSIG	Tc/T <sub>h</sub> /T <sub>g</sub>
10/30 8:10	6.83	0.5	160/700	30/60	80/105/90
8:14	SRG: 10.94		HFR: 0.104		OCV: 0.97
8:45	100ppm CO				
9:44	CO off				
10:40	100ppm CO + 2% air				
11:30	CO off				
1:30	100ppm CO + 4% air				
2:20	CO off				
3:07	100ppm CO + 6% air				
4:00	CO off				
10/31 8:12	5.67	0.5	160/700	30/60	80/105/90
8:20	SRG: 10.94		HFR: 0.103		OCV: 0.99
9:20	100ppm CO + 6% air				
9:22	6.21	0.5			
11:20	6.31	0.5V	Started life test w/ 100ppm CO + 6% air		
1.40 hr	12:40	6.40	0.5	- CO + air off	
2.69	2:04	7.34	0.5	CO on 100ppm	
3.18	2:30	0.39	0.5	6% air on	
4.87	4:13	6.45	0.5	CO + air off	
	4:18	H <sub>2</sub> flow to: 80 sccm			
	4:50	7.70	0.5	80/700	30/60 80/105/90
11/3	8:22	4.97	0.5	80/700	30/60 80/105/90
	8:31	SRG: 10.93	HFR: 0.104		OCV: 0.97
Removing from station - for new test					

TF3531

station 5

Cont from pg 112

	date/time	Cd	Full	F <sub>g</sub>	PSIG	T <sub>cell</sub> /T <sub>h</sub> /T <sub>m</sub>
	10/29 8:31	6.52	0.5	80/550	30/60	80/105/90
1/14/90	8:34	SRG: 12.96	HFR: 0.109			OCV: 0.98
	10/30 8:11	6.45	0.5	80/550	30/60	80/105/90
	8:15	SRG: 12.95	HFR: 0.109			OCV: 0.98
	10/31 8:15	6.38	0.5	80/550	30/60	80/105/90
	8:19	SRG: 12.99	HFR: 0.108			OCV: 0.98
	4:13	6.45	0.5	80/550	30/60	80/105/90
	<del>4:20</del> H <sub>2</sub>					
	11/3 8:30	6.35	0.5	80/550	30/60	80/105/90
	8:32	SRG: 12.90	HFR: 0.109			OCV: 0.98
	11/4 8:00	6.41	0.5	80/550	30/60	80/105/90
	8:03	SRG: 12.89	HFR: 0.109			OCV: 0.98
10/5/90	8:30	no H <sub>2</sub> flowing thru MKS controllers - Chgd back to Rotameters @ 160 scum				
	11/5 8:07	6.26	0.5	160/550	30/60	80/105/90
10/4/90	8:09	SRG: 12.87	HFR: 0.112			OCV: 0.98
	10:40	MKS controllers checked - everything OK - switched to reformat set H <sub>2</sub> @ 80 scum				
	11/6 8:25	6.07	0.5	80/550	30/60	80/105/90
	8:34	SRG: 12.87	HFR: 0.114			OCV: 0.98
	3:12	6.04	0.5	80/550	30/60	80/106/90

Shutting down station to replace  
Cell - Testing complete



TF 357

Station 3

N105/A: 0.19 mg Pt/cm<sup>2</sup>

11-3-97

C: 0.23 mg Pt/cm<sup>2</sup>Backing/A: 1.82 mg G66B/cm<sup>2</sup>, C: std. E-TEK

air net 45 ± 55 sccm

	date/time	Cd	V <sub>cell</sub>	Pr	PSIG	T <sub>c</sub> /T <sub>h</sub> /T <sub>a</sub>
5	11/4 8:59	5.35	0.5	160/550	30/60	80/105/90
2	8:01	SRG: 14.25		HFR: 0.173		OCV: 0.97
wrong pg	8:02	SRG: 10.93		HFR: 0.108		OCV: 0.97
	8:35	100 ppm CO				
	9:23	CO off				
	9:20	100 ppm CO + 2% air				
	11:15	CO off				
	12:15	100 ppm CO + 4% air				
	1:06	CO off				
	2:00	100 ppm CO + 6% air				
90	2:55	CO off				
	3:40	TH <sub>2</sub> : 120°C				
	4:30	100 ppm CO + 6% air				
	11/4 8:06	5.81	0.5	160/550	30/60	80/105/90
	8:08	SRG: 10.92		HFR: 0.107		OCV: 0.97
	8:33	TH <sub>2</sub> : 120°C				
	9:30	100 ppm CO + 4% air @ 120°C TH <sub>2</sub>				
	10:40	CO off				
	10:45	100 ppm CO @ 120°C				
	1:00	Removed from Station				
		test complete				

1/90

1/90

TF359 Station 5 N105/A 0.18 mg Pt/cm<sup>2</sup>  
 11/6/97 C: 0.22 mg Pt/cm<sup>2</sup>  
 Backing/A: 4 mg Cu/cm<sup>2</sup>, C: Std E-TEK uncat.

date/time	Cd	V <sub>cell</sub>	Fr	PSIG	T <sub>c</sub> /T <sub>h</sub> /T <sub>h</sub>
11/7 8:05	6.65	0.5	160/550	30/60	80/105/90
8:08	SRG: 12.86		HFR: 0.111		OCV: 0.97
<del>8:50</del>	100 ppm Co of 0.1% CO in H <sub>2</sub>				( <sup>H<sub>2</sub></sup> 140 • <sup>CO</sup> 16.0)
10:45	Co off				
1:15	100 ppm + 2% air				
2:10	Co off				
3:03	100 ppm CO + 4% air				
3:50	Co off				
11/10 8:16	5.66	0.5	160/550	22/60	80/105/90
8:21	SRG: 12.83		HFR: 0.121		OCV: 0.97
8:50	100 ppm CO + 6% air				
9:50	Co off				
10:48	<del>100</del> Chgd H <sub>2</sub> Temp: 120°C				
11:35	100 ppm CO				
12:20	Co off				
1:33	100 ppm CO + 6% air				
2:52	Co off				
11/12 8:06	5.26	0.5	160/550	30/60	80/105/90
8:09	SRG: 12.79		HFR: 0.119		OCV: 0.97

Shutting cell down - removing  
 from station

TF3617

Station 5

N105/A: 0.15 mg Pt/cm<sup>2</sup>

11/13/97

C: 0.15 mg Pt/cm<sup>2</sup>Anode Back: 1.0 mg Mo/cm<sup>2</sup>, Cathode: Std E-TEK

date/time	Cd	V <sub>cell</sub>	Fr	PS/G	T <sub>c</sub> /T <sub>h</sub> /T <sub>h</sub>
11/14 8:12	5.47	0.5	160/70	30/60	80/105/90
8:17	SRG: 12.75, HFR: 0.104			OCV: 0.97	
8:48	100 ppm CO		H <sub>2</sub> : 144	CO: 16.0	
9:43	CO off				
10:40	100 ppm CO + 2% air			H <sub>2</sub> : 144	CO: 16.0 Air 3.2
11:37	CO off				
12:30	100 ppm CO + 4% air				
<del>1:36</del>	CO off				
2:36	100 ppm CO + 6% air				
11/17 2:05	5.26	0.5	160/550	30/60	80/105/90
2:05	SRG: 12.72 HFR: 0.107			OCV: 0.97	
2:01	T <sub>h</sub> (H <sub>2</sub> ) = 120 °C				
3:54	100 ppm CO on				
4:45	CO off				
6:30	CO (100 ppm) + 6% Air on				
7:26	CO & Air off ; T <sub>h</sub> (H <sub>2</sub> ) = 105 °C				
11/18 7:59	4.90	0.5	160/550	30/60	80/105/90
8:02	SRG: 12.72 HFR: 0.106			OCV: 0.97	
Removed from station - test complete!					

TF-362

Station 5

N105/A: 0.15 mg Pt/cm<sup>2</sup>  
C: 0.17 mg Pt/cm<sup>2</sup>

11/18/97

Anode Backing: 1.3 mg W/cm<sup>2</sup>

date/time	Cd	V <sub>cell</sub>	FR	PSIG	T <sub>c</sub> /T <sub>H</sub> /T <sub>A</sub>
11/19 8:00	6.59	0.5	160/550	30/60	80/105/90
8:25	SRG: 12.71		HFR: 0.121		OCV: 0.97
9:15	100 ppm CO		(H <sub>2</sub> : 144, CO: 16.0 scum)		
10:30	CO off				
11:25	100 ppm CO + 2% air		(H <sub>2</sub> : 144, CO: 16.0, Air: 3.2) scum		
12:25	CO off				
1:30	100 ppm CO + 4% air				
2:20	CO off				
3:18	100 ppm CO + 6% air				
4:05	CO off				
11/20 8:00	6.64	0.5	160/550	30/60	80/105/90
8:09	SRG: 12.67		HFR: 0.126		OCV: 0.98
8:30	T <sub>H</sub> : 120°C				
9:30	100 ppm CO on				
10:21	CO off				
1:38	100 ppm CO + 6% air				
2:30	CO off				
3:20	PSIG: 30/30		T <sub>c</sub> /T <sub>H</sub> /T <sub>A</sub> : 80/105/90	80/550 scum	
11/21 8:15	5.80	0.5	80/550	30/30	80/105/90
8:22	SRG: 12.72		HFR: 0.131		OCV: 0.97
8:50	100 ppm CO		(H <sub>2</sub> : 72, CO: 8.0)		
9:45	CO off				
12:50	100 ppm CO + 2% air				
1:40	CO off				
11/24 8:06	5.88	0.5	80/550	30/30	80/105/90
8:10	SRG: 12.73		HFR: 0.119		OCV: 0.97
9:00	100 ppm CO + 4% air				
9:55	CO off				
10:45	<del>Open Circuit Voltage</del> wrong entry				
11:00	100 ppm CO + 6% air				
1:00	CO off				

Cont on Pg 129

TF 362

M. 5

cont from pg 125

date/time	Col	Cell	Fr	PS/g	TC/Tn/Th
11/25 8:47	5.95	0.5	81/550	30/30	80/105/90
9:05	SRG: 12.45	HF: 0.124			DCV: 0.97
11:03	H <sub>2</sub> + 25% CO <sub>2</sub>		H <sub>2</sub> : 80		CO <sub>2</sub> : 27
11:55	CO <sub>2</sub> off				
1:00	25% CO <sub>2</sub> + 100 ppm CO				
1:51	CO <sub>2</sub> & CO off				
3:12	25% CO <sub>2</sub> + 100 ppm CO + 6% air				
4:15	CO <sub>2</sub> & CO off				
4:29	Air off				
5:30	5.85 Amp 0.5 V				Shut down

Removed from station

cell performance was never very good. did not  
improve. entered on wrong pg (J)

~~TF 364~~~~Station 3~~~~cont from pg 128~~

~~1:10 100 ppm CO + 2% air~~  
~~2:00 CO off~~  
~~2:50 100 ppm CO + 4% air~~  
~~3:40 CO off~~

<del>12/11 8:10</del>	<del>6.10</del>	<del>0.5</del>	<del>80 + 0.5 / 550</del>	<del>30/30</del>	<del>80/105/90</del>
<del>8:18</del>	<del>SRG: 10.99</del>	<del>HF: 0.100</del>			<del>DCV: 0.99</del>
<del>12/12 8:48</del>	<del>4.88</del>	<del>0.5</del>	<del>80/550</del>	<del>30/60</del>	<del>80/105/90</del>
<del>8:51</del>	<del>SRG: 10.95</del>	<del>HF: 0.103</del>			<del>DCV: 0.99</del>

Removed from station

TF365 Station 5 N105/A: 0.18 mg Pt/cm<sup>2</sup>  
 12/1/97 C: 0.19 mg Pt/cm<sup>2</sup>  
 Anode Back: 2.0 mg Engelhard Cas-cat/cm<sup>2</sup>

date/time	Cd	V <sub>cell</sub>	FR	PSIG	T <sub>c</sub> /T <sub>n</sub> /T <sub>h</sub>
12/2 8:48	3.84	0.5	160/550	30/60	80/105/90
8:51	SRG: 12.82		HFR: 0.204		OCV: 0.97
12/3 10:01	4.09	0.5	80/550	30/60	80/105/90
10:12	SRG: 12.70		HFR: 0.202		OCV: 0.97
2:30	100 ppm CO				
3:20	CO off				
4:22	SRG: 12.8		HFR: 0.209		
	(set)				
4:40	HFR: 0.209		i = 4.08		T <sub>n</sub> = 105
			V = 0.6		(H <sub>2</sub> )
4:40	T <sub>n</sub> (H <sub>2</sub> ) = set @ 120°C				
5:20	" = 120 ;		i = 0.42		V = 0.5
	SRG = 12.8 (set) ;		HFR = 0.168		
5:22	T <sub>n</sub> (H <sub>2</sub> ) set back @ 105°C				
12/4 7:58	3.96	0.5	80/550	30/60	80/105/90
8:04	SRG: 12.70		HFR: 0.200		OCV: 0.98
8:49	100 ppm CO + 2% air				
9:37	CO off				
10:20	100 ppm CO + 4% air				
11:02	CO off				
11:55	100 ppm CO + 6% air				
12:55	CO off				

Cell removed from station

Cell performance was poor and did not improve

TF369

cont from pg 139

Station 3

1/14 10:40 394 0.5 160/550 30/60 80/105/90

floats at 9 or 0.9

Removed from station performance deteriorated  
did not recover

When disassembled a small amount of material  
was lodged in flow field of anode. Reassembled  
and current came up to 9.6 A at 0.5V inserted  
air at 6% for 10 min = 5.24 A @ 0.5V

1/15 Replaced with new cell

TF372

Station 3

N105/A: 0.17 mg Pt/cm<sup>2</sup>

1/20/98

C: 0.18 mg Pt/cm<sup>2</sup>

Backings: Anode: 0.72 mg Co/cm<sup>2</sup>, Cathode: Std ETEK

date/time	Cl	V <sub>cell</sub>	Fr	PSIG	T <sub>c</sub> /T <sub>h</sub>	I <sub>h</sub>
1/21 7:55	5.07	0.5	160/550	30/60	80/105/90	

8:01 SRG: 11.08 HFR: 0.106 OCV: 0.95

9:14 100 ppm CO, 10:00 CO off

11:50 100 ppm CO + 2% air

1:10 CO off

2:10 100 ppm CO + 4% air

3:00 CO off

3:45 100 ppm CO + 6% air

4:25 CO off

1/22 8:03 6.76 0.5 160/550 30/60 80/105/90

8:29 SRG: 11.05 HFR: 0.105 OCV: 0.97

1:55 H<sub>2</sub> flow: 80 sccm

1/23 8:05 6.96 0.5 80/550 30/60 80/105/90

8:13 SRG: 11.07 HFR: 0.104 OCV: 0.97

10:42 Reformat on 200 sccm

11:40 Reform off

12:30 Reformat + 2% air

cont on pg 145

TF 372 St. 3 Cont from pg 143

1/20/90

date/time	Cell	Vcell	Fr	PSIG	Tc/Tn/Th
-----------	------	-------	----	------	----------

1/23 1:25 Reformat off

2:30 Reformat @ 200scum + 4% air

3:20 Reformat off

4:10 Reform @ 200scum + 6% air

4:48 Reformat off

1/26 7:56 6.41 0.5 80/550 30/60 80/105/90

8:09 SRG: 11.09 HFR: 0.103 OCV: 0.97

10:05 H<sub>2</sub> temp = 120 C

10:47 6.55 0.5 80/550 30/60 80/120/90

SRG: 11:09 HFR: 0.098 OCV: 0.97

11:10 100ppm CO on

11:55 CO off

1:00 Cell did not recover after 1 hr of

CO being off turned on air purged  
6%.

1:10 air off

1:30 100ppm CO + 2% air

2:15 CO off air left on

3:05 100ppm CO + 6% air

3:50 CO off H<sub>2</sub> temp decreased to 105

1/29 7:58 5.97 0.5 80/550 30/60 80/105/90

8:27 SRG: 11.08 HFR: 0.098 OCV: 0.95

9:55 Reformat: 200scum

~~4:25~~ Ref. off

1:15 Ref + 2% air

2:00 Ref off

3:00 Ref + 4% air

3:45 Ref off

1/30 8:05 6.16 0.5 80/550 30/60 80/105/90

8:17 SRG: 11.09 HFR: 0.099 OCV: 0.95

8:55 Ref + 6% air

9:48 Ref off

Cont on pg 143



TF 3737 Station 5 N105/A: 0.2 mg Pt/cm<sup>2</sup>  
1/26/98 /C: 0.21 mg Pt/cm<sup>2</sup>

HTA  
180

Backings: A: 0.32 mg Fe<sub>2</sub>O<sub>3</sub>/cm<sup>2</sup>, C: Std E-TEK

180

date/time	Cd	Vcell	Pr	PSIG	Tc/Th/Th
1/29 8:21	5.09	0.5	160/550	30/60	80/105/90

0/80

8:30 SRG: 12.70, HFR: 0.104 OCV: 0.97

37

9:55 100 ppm CO (H<sub>2</sub>: 144, CO: 16.0)

180

11:00 CO off

78

1:15 100 ppm CO + 2% air

80

2:00 CO off

3:00 100 ppm CO + 4% air

0

3:45 CO off

1/30 8:07	5.73	0.5	160/550	30/60	80/105/90
-----------	------	-----	---------	-------	-----------

30

8:19 SRG: 12.73 HFR: 0.103 OCV: 0.98

1

8:55 100 ppm CO + 6% air

9:50 CO off

10:55 H<sub>2</sub> flow at 80 sccm

2:40 Reformat: 200 sccm

3:45 Ref. off

2/2 8:15	5.49	0.5	80/550	30/60	80/105/90
----------	------	-----	--------	-------	-----------

8:30 SRG: 12.73, HFR: 0.102 OCV: 0.98

9:45 200 sccm Reformat + 2% air

10:40 Ref. off

11:50 200 sccm Reformat + 4% air

1:50 Ref. off

2:55 200 sccm Reformat + 6% air

2:45 Ref. off

2/3 7:40	5.71	0.5	80/550	30/60	80/106/90
----------	------	-----	--------	-------	-----------

7:48 SRG: 12.72 HFR: 0.105 OCV: 0.98

2/4 8:10	5.50	0.5	80/550	30/60	80/105/90
----------	------	-----	--------	-------	-----------

8:18 SRG: 12.68 HFR: 0.103 OCV: 0.98

2/5 8:21	5.07	0.5	80/550	30/60	80/105/90
----------	------	-----	--------	-------	-----------

8:33 SRG: 12.65 HFR: 0.103 OCV: 0.98

9:25 Reformat @ 200 sccm + 6% air

Cont on Pg 148

TF385

Station 4.2

N105 / A: 0.14 mg Pt/cm<sup>2</sup>

4/24/98

C: 0.19 mg Pt/cm<sup>2</sup>Backing: A: 0.53 mg Sn/cm<sup>2</sup>

C: Std Uncoat. E-TEK

date/time	Cd	V <sub>ref</sub>	Fr	PSIG	Tc/Th/Tr
4/27 8:00	6.0	0.5	160/550	43/66	80/105/90
8:10	SRG: 7.71,	HFR: 0.105		OCV: 0.97	
8:52	100ppm CO				
9:51	CO off				
11:45	100ppm CO + 2% air				
1:00	CO off				
2:15	100ppm CO + 4% air				
3:14	CO off				
4/28 7:57	6.8	0.5	160/550	34/64	80/105/91
8:05	SRG: 7.74	HFR: 0.103		OCV: 0.99	
9:35	100ppm CO + 6% air				
10:30	CO off				
2:50	Ref w/o CO				
4/29 8:12	6.8	0.5	80/550	16/60	80/105/90
8:20	SRG: 7.71,	HFR: 0.103		OCV: 0.99	
8:45	Ref. w/co: 120,	H <sub>2</sub> : 80			
9:46	Ref off				
10:41	Ref w/co + 2% air				
11:18	Ref + CO off				
12:55	Ref w/co + 4% air				
1:55	Ref off				
2:55	Ref w/co + 6% air				
Shut down. Removed from station					

TF389 (5cm<sup>2</sup>)

H. 4-2

N105/A: 0.19 mg Pt/cm<sup>2</sup>

5/19/98

C: 0.20 mg Pt/cm<sup>2</sup>Backing: RCA 0.72 <sup>mg</sup> ~~g~~/cm<sup>2</sup>

Tb 0.0

Uncoat. E-TEK

date/time	Col	V <sub>cell</sub>	Fr	PSIG	T <sub>c</sub> /T <sub>u</sub> /T <sub>h</sub>
5/20 7:49	6.3	0.5	160/550	44/60	80/105/90
7:59	SRG: 7.70	HFR: 0.113			OCV: 0.97
5/21 7:43	6.7	0.5	160/550	44/70	80/105/90
7:53	SRG: 7.73	HFR: 0.113			OCV: 0.97
5/22 7:42	6.1	0.5	160/550	42/58	80/105/90
7:44	SRG: 7.70	HFR: 0.116			OCV: 0.97
5/26 8:03	5.4	0.5	160/550	45/65	80/105/90
8:26	SRG: 7.72	HFR: 0.115			OCV: 0.97
5/27 8:00	6.2	0.48	160/550	32/58	80/105/90
8:26	SRG: 7.78	HFR: 0.111			OCV: 0.97
5/28 8:20	6.5	0.48	160/550	33/62	80/105/90
8:28	SRG: 7.72	HFR: 0.111			OCV: 0.97
6/1 8:23	4.9	0.59	160/550	16/60	80/105/90
8:39	SRG: 7.66	HFR: 0.113			OCV: 0.97

Volt set at 0.5 reading 0.59, pur supply quit

6/2 8:20	6.3	0.49	160/550	28/60	80/105/90
					OCV: 0.97

8:39 Chging Rwr supply on station

9:12 Bring back on line

6/3 8:15	6.4	0.49	160/550	33/60	80/105/90
8:25	SRG: 7.72	HFR: 0.114			OCV: 0.97
6/4 9:50	6.0	0.50	160/550	33/60	80/105/90
8:57	SRG: 7.74	HFR: 0.113			OCV: 0.97

1:50 100 ppm CO

9:05 CO off

6/5 7:58	6.0	0.50	160/550	30/60	80/105/90
8:21	SRG: 7.77	HFR: 0.113			OCV: 0.97
9:00	pur out - air compressor down				
9:40	compressor on -				

cont. on pg 32

TF389

st. 4-2

Cont from pg 21

date/time	cd	V <sub>cell</sub>	Fr	PSIG	T <sub>c</sub> /T <sub>n</sub> /T <sub>a</sub>
6/5 11:55	100ppm CO + 2% air				
12:47	CO off				
2:00	100ppm CO + 4% air				
2:45	CO off				
6/8 8:15	4.7	0.5	160/550	30/62	80/105/90
8:32	SRG: 7.74		HFR: 0.118		OCV: 0.97
6/9 8:14	4.2	0.5	160/550	30/60	80/105/90
8:25	SRG: 7.74		HFR: 0.118		OCV: 0.97
6/10 8:07	4.4	0.5	160/550	32/60	80/105/90
8:12	SRG: 7.62		HFR: 0.116		OCV: 0.97
6/11 8:18	5.6	0.5	160/550	30/60	80/105/90
3:00	100ppm CO + 6% air				OCV: 0.97
3:45	CO off				entered on wrong pg
6/11 8:51	SRG: 7.72		HFR: 0.117		
9:30	Ref w/CO		120, H <sub>2</sub> : 80		
10:20	Ref off				
6/12 8:59	5.3	0.5	80/550	30/60	80/105/90
9:08	SRG: 7.66		HFR: 0.118		OCV: 0.97
6/15 8:23	cd	V <sub>cell</sub>	PSIG	F <sub>a</sub>	T <sub>c</sub> /T <sub>n</sub> /T <sub>a</sub>
	5.5	0.48	26/62	80/550	80/105/90
	SRG: 7.75		HFR: 0.114		OCV: 0.97
6/16 8:00	cd	V <sub>cell</sub>	PSIG	F <sub>a</sub>	T <sub>c</sub> /T <sub>n</sub> /T <sub>a</sub>
	6-3	0.48	28/64	80/550	80/105/90
	SRG: 7.71		HFR: 0.111		OCV: 0.97
8:55	Ref w/CO + 2% air				
11:40	CO off				
12:05	Ref w/CO + 4% air				
1:05	Ref w/CO off				
2:15	Ref w/CO + 6% air				
3:15	Ref off				

Cont on pg 41

date/time	CL	Vall	Fa	PSKa	T <sub>c</sub> /T <sub>a</sub> /T <sub>h</sub>
6/17/8:00	6.0	0.49	80/530	34/12	80/105/90
	SRG: 7.53	HFR: 0.110	OCV: 0.97		
9:20	100ppm CO	H <sub>2</sub> : 79 sccm, 1% CO: 0.8 sccm			
10:24	CO off				
11:25	100ppm CO + 2% air				
12:18	CO off				
1:50	100ppm CO + 4% air				
3:00	CO off	Increased H <sub>2</sub> to 160 sccm			
6/18 8:04	4.1 A @ 0.39V	100/550	30/60	80/105	90
	SRG 7.75	HFR 0.112	OCV 0.97		
10:45	100ppm CO				
11:35	CO off				
12:45	100ppm CO + 2% air				
1:55	CO off				
2:15	Shutting down to repair station				
6/22	Station repaired cell back on line				
6/23 8:13	6.4	7.05	160/550	35/55	80/105/90
8:16	SRG: 7.34	HFR: 0.111	OCV: 0.99		
9:25	100ppm CO				
10:35	CO off				
12:50	100ppm CO + 2% air				
2:05	CO off				
3:00	CO + 4% air				
3:37	CO off				
4:33	100ppm CO + 6% air				
6/24 9:30	Computer crashed				
9:58	5.5	0.49	160/550	40/60	80/105/90
10:00	SRG: 7.69	HFR: 0.107	OCV: 0.97		
2:00	Ref w/CO				
2:45	Ref off				
Cont on pg 55					

~~cont on pg 54~~

TF389

Dt. 4-2

Cont from pg 41

date/time	Col	V <sub>cell</sub>	P <sub>r</sub>	PSIG	T <sub>c</sub> /T <sub>a</sub> /T <sub>h</sub>
6/25 8:00	6.2	0.5	80/550	10/60	80/105/90
	SRG: 7.7	HFR: 0.106	OCV: 0.97		
9:05	Ref w/CO: 120; H <sub>2</sub> : 80				
9:45	Ref off				
11:20	Ref w/CO + 2% air				
1:10	Ref off				
4:38	Ref w/CO: 120; H <sub>2</sub> : 80 + 4% air (8 sccm)				
6/26 8:30	4.9	0.5	80/550	10/60	80/105/90
	SRG: 7.69	HFR: 0.105	OCV: 0.97		
9:15	Ref w/CO + 6% air (120/80 Hz / 12.6 sccm Air)				
10:09	Ref. w CO off. Back to heat H <sub>2</sub>				
11:30	Cell removed from station. All tests finished.				

EXHIBIT F  
INVENTION DISCLOSURE

**LAD-99-88**

**October 1, 1999**

**LC / BPL**

**Oct 06 1999**

## **FOR OFFICIAL USE ONLY**

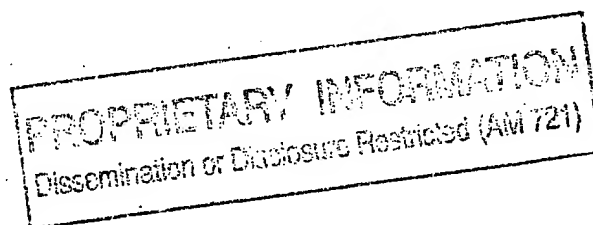
*This Document May Contain Proprietary Or Restricted Information*

*Access to this document is provided only on a NEED-TO-KNOW basis.*

NOTE: That attached invention disclosure is considered Business Sensitive information and is distributed on a "need to know" basis. If this information is released to personnel who do not have a "need to know," the chances of receiving a patent are greatly jeopardized.

Important Information regarding this Invention Questionnaire (i.e., statutory bars, upcoming disclosures, etc.) is highlighted on the attached Disclosure Data Entry Form if applicable.

Cy:  
Bill Eklund, LC/BPL, D412  
Bruce Cottrell, LC/BPL, D412  
Sue Potter, LC/BPL, D412  
IP-File





# Commercialization Action Teams Disclosure Data Entry Form

Cas Numb r

S -

LAD# 99088

CAT Assignment: Materials

Title of Invention

FUEL CELL ANODE CONFIGURATION FOR CARBON MONOXIDE  
TOLERANCE USING NON-PRECIOUS CATALYSTS

MAM: 10/1/99

Case Attorney:

CAT Patent Attorney: Milt Wyrick

109906

First Name	Last Name	Group	Mail Stop	Division	Phone	Record #	Z#
Francisco A	Uribe	MST-11	D429	MST	(505)667-3964	845	109906
Thomas A	Zawodzinski	MST-11	D429	MST	(505)667-0925	401	103906

Others

Company


## CAT Decision

- ☐ File  
☐ Reject  
☐ On-Hold  
☐ Appeal  
☐ Recommend to DOE

Rejected  
Because  
of:

- ☐ Existence of a Statutory Bar  
☐ Lack of Patent Novelty Relative to Prior Art  
☐ Lack of Identifiable Industrial Benefits  
☐ Limited Commercial Potential Outside Govt. Use  
☐ Insufficient Information for a Patent Application  
☐ Lack of Response by Inventors w/CAT  
☐ Undemonstrated Ability to "Reduce to Practice"

Disclosure Rec'd by IPM: 9/30/99

Date Referred to CAT: 9/30/99

Date LAD# Opened: 9/30/99

(note that dates 10/1/97 reflect new royalty policy)

CAT Decision Date:

Disclosure Sent to LC/BPL:

9/30/99

Case Attorney

Notification Date:

Date Received S# from LC/BPL:

Date LAD Closed:

Date PI(s) notified of decision:

☒ Not Reviewed ☐ Reviewed

Comments:

9/30/99 - Sent disclosure to LC/BPL for patent review

B&R code

EE0204000

PROPRIETARY INFORMATION  
Dissemination or Disclosure Restricted (AW 721)

Development Stage:

Reduced to practice ☒ yes ☐ no

DOE DOCKET NO.: S-\_\_\_\_\_

SEP 30 1999  
get

LAD- 99-088

PLEASE DO NOT COMPLETE ANY INFORMATION ABOVE THIS LINE

UNIVERSITY OF CALIFORNIA  
THE LOS ALAMOS NATIONAL LABORATORY  
LOS ALAMOS, NM 87545**INVENTION DISCLOSURE**

(consolidated Record of Invention and Invention Evaluation Questionnaire)

This invention was made in the course of or under prime Contract No. W-7405-ENG-36 between the U.S. Department of Energy and the Regents of the University of California. This Invention Questionnaire is an important legal document and should be fully and carefully prepared in accordance with the following instructions.

**INSTRUCTIONS:** 1) This Invention Disclosure will form the basis from which UC will determine whether to elect title to this invention and proceed to seek patent protection. It is important that you provide as much information as possible. 2) Please submit **completed** Disclosure to the Intellectual Property Management (IPM) team within the Civilian and Industrial Technologies Program Office (CIT-PO), MS C334. 3) The appropriate Group Leader(s) **must** sign the completed Disclosure before it is submitted for review.

If you have any questions, please call the Annabelle Torres at 667-8129 or Sharon Trujillo at 665-6708. IPM will coordinate the patent filing decision with Laboratory Counsel, Business and Patent Law (LC/BPL) and the appropriate Capability Access Team (CAT), and will contact you once this decision has been made. The answers to the following questions will be reviewed by the appropriate CAT and by LC/BPL. You may be contacted by LC/BPL or the CAT for additional information. Both will use this information to determine if a patent application will be filed on behalf of the University of California. Your answers should be in non-technical language as they will form the basis of this business decision.

**Source of Funding** (Program or Agency):

\_DOE/OTT\_\_\_\_\_

☐ CRADA

☐ User Facility

☐ Technical Assistance

☐ Work For Others

☐ LDRD

☐ Other \_\_\_\_\_

DOE Program Director: \_\_\_\_\_ JoAnn Milliken/Steve Chalk \_\_\_\_\_

DOE B&R Code: \_\_\_\_\_ EE0204000 \_\_\_\_\_

Please provide input regarding the category this invention best represents.  
(Refer to the Capability Access Team Reference Guide for further details)

Check only ONE:



Materials



Computing



Chemistry

PROPRIETARY INFORMATION

Dissemination or Disclosure Restricted (FIM 721)

☐ Bioscience ☐ Engineering & Physical Science

### Invention Information

1. **Title of Invention** (indicate briefly the name of the article, device, material, composition, or process)

Fuel Cell Anode Configuration For Carbon Monoxide Tolerance Using Non-precious Catalysts.

2. **Discloser(s):** The list should include all individuals who are believed to have made an original contribution to the inventive concept and a substantial contribution to its reduction to practice. When in doubt, it is best to include a person rather than exclude a person. The final determination of inventorship will be made by LC/BPL after the invention is defined and after discussion with the disclosers listed below.

Name	MS	Phone	Home Address	Employer	Z#
Francisco A. Uribe	D42 9	7-3964	352 joya Loop Los Alamos NM 87544	LANL	109906
Thomas A. Zawodzinski Jr.	D42 9	7-0925	120 Sierra Vista Los Alamos NM 87544	LANL	103906

3. **Attach a description of the Invention.** Include as many pages and attachments as needed to fully describe your invention, and how it differs from the state of the art, including any experimental protocols and results. You should also attach copies of notebook pages and other written documents that are pertinent to the invention.

#### Suggested Format:

- Brief non-technical abstract of the Invention
- Background of the Invention, including a statement of the problem(s) to be overcome and previous attempts to solve these problems (include reference materials on the problem(s) and the attempted solution(s)).
- Statement of Invention (what did you invent and what are the advantages)
- Detailed description of the Invention (include drawings, photos, graphs, etc.) in sufficient technical detail for the reader to understand the invention.

#### 4. **Dates and Places of Invention:**

a) **Conception of Invention:** 25 March 1997 at MST-11 (LANL)

PROPRIETARY INFORMATION  
Dissemination or Disclosure Restricted (AM 721)

(date) (where)  
(Give the earliest date on which, and the place where, the invention was suggested, even if not complete. If the invention includes several inventive concepts, give the conception date of each and clearly identify the contributor(s) of each element).

b) **First Sketch or Drawing:** 10 Sept. 1997 at MST-11 in Notebook Fuel Cell No. 2  
Page 119

(date) (place) (number)  
(Give the date of the earliest record that is available)

c) **First Written Description:** 10 sept. 1997 at MST-11 in Notebook Fuel Cell No. 2  
Page 119

(date) (where) (number)  
(Give the date of the earliest record that is available)

d) **Completion of Model or Full Size Device:** 1 Oct. 1997 at MST-11  
(date) (where)

e) **First Test or Operation of Invention:** 2 Oct. 1997 at MST-11  
(date) (where)

Degree of success attained (List successive dates if successive results are available)

2 Oct 1997, 15 Oct 97, 23 Oct. 1997, 30 Oct. 1197, 4 Nov. 1997, 10 Nov 1997, 14 Nov. 1997, 19 Nov. 1997, 3 Dec. 1997, 21 Jan. 1998, 29 Jan. 1998, 23 June 1998

5. a) **What is the present stage of development of this Invention?** (Please check one)

- ☐ Concept (A bare idea with sufficient thought to provide initial direction toward a reduction to practice)
- ☐ Bench Design (An initial test of a complete Invention using laboratory resources; not engineered)
- ☐ Lab Prototype (An engineered design that incorporates the complete Invention, but not engineered to use in its intended environment)
- ☐ Lab Testing (Sufficient testing to obtain proof-of-principle verification)
- ☒ **X** Field Prototype (An engineered design that may be used outside the laboratory in its intended environment)
- ☐ Ready for Transfer (An engineered and tested process or equipment with test results to demonstrate the capabilities of the Invention)

b) **Have you achieved "actual" reduction to practice?** (i.e. did you achieve the desired result -- operating machine, desired material, process control -- in accordance with the description of the Invention provided above)

Yes   X   No        If yes, what was the date? 2 Oct 1997

c) **For the stage of development checked above, what additional effort (tasks,**

PROPRIETARY INFORMATION  
Dissemination or Disclosure Restricted (AM 721)

time, money) is needed to bring the Invention to the next stage? (If not known, please provide your best estimate)

1. Implementation in stacks, lifetests are needed to bring invention to next stage on road to commercialization. Work done to date is sufficient for patent.

d) If additional effort is needed, are you currently funded to advance the Invention to the next stage?

Yes

6. a) Disclosure of the Invention to Others (Include other UC/LANL staff):

	Name/Organization	Date (MM/DD/YY)	Where Disclosure Was Made	Was This covered by a Proprietary Information Agreement (PIA)?
1.	DOE/OTT	3/18/98	Los Alamos, NM	
2.			(details not disclosed)	
3.				
4.				

b) List all abstracts, documents, publications and presentations describing the Invention that you have published or prepared for publication, or presented on the subject. Indicate whether each disclosure was internal (within the Government complex) or external (third parties with no obligation of non-disclosure and use). Also, indicate whether each disclosure was an oral presentation or written disclosure.

Title/Subject

Publication/Date

Int./Ext.

Oral/Written

PROPRIETARY INFORMATION  
Dissemination or Disclosure Restricted (AM 721)

OAAT/DOE Program Review

18 March 1998

Int

written


- c) **List related publications (by yourself or others)** Written materials that describe problems and/or features discussed in your description of the Invention and other inventions (including disclosures, patent applications, issued patents, journal articles, etc.) — attach copies if available. Also, provide a brief statement of how each item relates to the described Invention.

**Title/Subject**

**Author(s)**

**Publication/Dat**

1. Fuel Cell Anode Configuration For CO Tolerance F. Uribe, T. Zawodzinski, M.S. Wilson and S. Gottesfeld . Patent Application, Jan 1999

2.		
3.		
4.		

**Relationship (recognition of an identified problem or description of a feature of the invention) to the described Invention (Refer to the publication number above i.e. 1,2,3,4)**  
This invention is also related to CO tolerance in fuel cells but uses non-precious metal catalysts.

7. **Are there other R&D efforts at LANL (by yourself or others) related to the subject matter of this Invention that may not be ready for Invention Questionnaires or patent applications to be filed? If so, please provide the subject matter, PI name, and the approximate date disclosure is expected.**


8. a) **Under what specific project(s) (CRADA, Work for Others, User Facility, DOE, DoD, Technical Assistance, LDRD, etc.) did this Invention arise?**

**PROPRIETARY INFORMATION**  
Dissemination or Disclosure Restricted (AM 721)

DOE-OTT Fuel Cells for Transportation Program

- b) What are the plans for further development of this Invention (including funding)? Is there or could there be interest from other federal agencies?

The invention will be the subject of tech transfer activities and will be of interest to other agencies.

- c) Will this Invention be used as a basis for starting a new project?

Yes \_\_\_\_\_ No X Unsure \_\_\_\_\_ If not, is there a potential use of this Invention on other projects? Please explain.

9. Will the government (e.g. DOE, DoD, or other Federal Agencies) purchase products or processes covered by the Invention? Yes \_\_\_\_\_ No \_\_\_\_\_

If known, state actual or potential amount of procurement \_\_\_\_\_

10. What commercial entities (non-government) might be interested in sponsoring further development of this Invention?

Fuel Cell manufacturers or fuel cell materials manufactures (Plug Power, Gore, Energy Partners, IFC)

11. Was the Invention funded by, or is it primarily useful in connection with government programs directed at: the storage of civilian radioactive waste ; uranium enrichment; United States Advanced Battery Consortium; DOE Steel or Metals Initiative; or, is it subject to an international agreement or funded by EPRI or GRI?

Yes \_\_\_\_\_ No X If yes, provide details.

PROPRIETARY INFORMATION  
Dissemination or Disclosure Restricted (AM 721)

12. a) Are you aware of any physical, environmental, safety, or regulatory risks with regard to this Invention? Yes \_\_\_\_\_ No X If yes, please describe the risks. List existing regulations which could impede implementation of this Invention.

- b) Are you aware of any political or public sensitivities with regard to this Invention or any related technologies? Yes \_\_\_\_\_ No X If yes, please describe the nature of the sensitivities.

### Commercial Potential

13. Please fill out the attached table (Appendix A) as completely as possible. (Instructions are provided in Appendix A)

14. Are you interested in commercializing this Invention yourself (in a non-LANL capacity)? Yes \_\_\_\_\_ No X If Yes, please provide comments:

15. a) What is unique, new or unexpected about this Invention? (i.e. new or enhanced operation or performance, superior or unusual properties, decreased cost of operation, other reasons (i.e. existing technology is not adequate, etc.))  
Enhanced performance of fuel cells operating on reformat fuels. The use of non-precious metals as catalysts decreases cost of parts by 2 or 3 orders of magnitude.

PROPRIETARY INFORMATION  
Dissemination or Disclosure Restricted (AM 721)



- b) How will the answers in 15a provide an industrial partner competitive advantage? (i.e. what will make people want to use this technology instead of what is already available?)

This invention provides a simple and inexpensive solution to a difficult problem.

Fuel cells fed with reformat fuels (containing 20 to 100 ppm CO) won't operate unless something is done to avoid catalyst poisoning. So far the only viable solution is to increase the amounts of catalysts (precious metals) to prohibited costs.

16. Are there barriers to implementing this technology that a potential industrial user should know about?

No

17. Please summarize any comments (positive and negative) you have received, with regards to this invention, from non-government parties.

Several parties are interested in licensing it based on hearsay about our results.

18. Have any commercial entities expressed an interest in this technology?

(If the company's interest in this invention was for government use only, please state)

Yes ☒ No ☐ If Yes, please list the companies and describe their interest.

PROPRIETARY INFORMATION  
Dissemination or Disclosure Restricted (AM 721)

Plug Power, Gore

## 19. This Invention Questionnaire was completed by:

Francisco A. Uribe

_____	TSM	3/9/1999
<b>Name</b>	<b>Position/Title</b>	<b>Date</b>

Thomas A. Zawodzinski Jr.

_____	TSM	3/9/1999
<b>Name</b>	<b>Position/Title</b>	<b>Date</b>

Discloser(s)/Line Manager Signature(s)

20. Each discloser needs to sign and date the Invention Questionnaire. If license income is generated as a result of this Invention, a portion of the income is returned to the division. Therefore, it is necessary to identify the Division to which the discloser(s) was(were) assigned at the time that 1) the Invention was conceived or first reduced to practice, 2) the software or other copyrighted work was authored, or 3) the mask work was created.

The line manager of the discloser(s) must review the Invention Questionnaire and sign-off indicating that he/she believes the technology to be sound and recommends that the University of California should seek patent protection.

I/We have reviewed this Invention Questionnaire and recommend that it be considered for a patent application:

<u>SIGNATURES</u>	<u>Date</u>	<u>Group</u>	<u>Identified Division</u>
Discloser Signature: <i>Francisco A. Uribe</i>	<i>9/24/99</i>	<i>MST-11</i>	<i>MST</i>
Discloser's Line Manager Signature: <i>[Signature]</i>	<i>9/24/99</i>	<i>MST-11</i>	
Discloser Signature: <i>[Signature]</i>	<i>9/24/99</i>	<i>MST-12</i>	

PROPRIETARY INFORMATION  
Dissemination or Disclosure Restricted (AM 721)

Discloser's Line Manager Signature: <i>[Signature]</i>	9/24/99	MST-11	
Discloser Signature :			
Discloser's Line Manager Signature:			
Discloser Signature:			
Discloser's Line Manager Signature:			
Discloser Signature:			
Discloser's Line Manager Signature:			
Discloser Signature:			
Discloser's Line Manager Signature:			
Discloser Signature:			
Discloser's Line Manager Signature:			

**Witness Signature**

21. The witness must be a person who is not one of the discloser(s) but who has read the Invention Questionnaire and understands the Invention.

<b>Witness Name</b>	<b>Position/Title</b>	<b>Date</b>

**Line Manager Comments** (Please feel free to provide any comments relevant to this Invention)

---

---

---

---

---

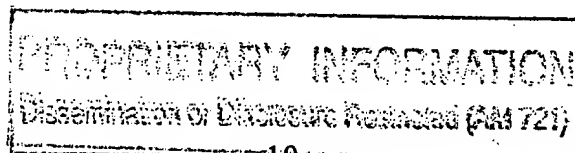
---

---

---

---

---



PROPRIETARY INFORMATION  
Dissemination or Disclosure Restricted (AM 721)

## Appendix A: Technology Comparison Matrix

**Instructions for filling out the table:** (Response to Question 13 of the Invention Questionnaire)

- What are the PRIMARY commercial (non-government) uses or applications (foreign or domestic) for this Invention?
- What are the closest related technologies that are currently used for these applications?
- Which industry uses existing technology or is a potential user of this Invention for these specific applications?
- Are there any OTHER uses or applications, besides what is listed as primary (be creative, but realistic)? Include the same information (closest related technologies, industry sectors/markets).

	This Invention	Closest Related Technologies	Markets in which this Application May Be Applied
<b>Primary Application(s)</b>			
<b>Other Applications</b>			

PROPRIETARY INFORMATION  
Dissemination or Disclosure Restricted (AM 721)